

EQUIPMENT LIST

Brown Industries is a multi-plant operation with more than 1,000,000 square feet of manufacturing. With this footprint, equipment is constantly evolving. As of today, our facilities are as follows:

BROWN PRINTING (DALTON GEORGIA):

- (8) Mac (prepress) stations
- (8) digital proofers
- (1) CTP
- (1) Fully equipped screen and film positive room
- (1) 6/Color Heidelberg 40" press with coater
- (1) 6/Color Komori 40" press with coater
- (1) 5/Color HP 5600 Indigo digital (13" x 19")
- (1) 6/Color HP WS6800 Indigo digital (13" Roll Fed)
- (1) 2/Color Ryobi (12" x 18")
- (1) 1/Color 8 foot screen press
- (2) 1/Color 60" screen presses
- (1) 6/Color Inca S40 (5ft x 10ft)
- (2) Fully robotic (5' x 10') digital routing/cutting/scoring device (ZUND and Kongsberg)
- (1) Omega rewinding/film laminating/die cutting and scrapping device
- (5) Letterpresses (stamping, embossing, diecutting)
- (1) 57" platen diecutter
- (1) 45" Brause diecutter
- (1) Heidelberg 26" Paper folder
- (1) 6 pocket and cover feeder saddle stitcher
- (4) Cold and/or warm film laminators
- (3) Chipboard grooving machines
- (6) Guillotine cutters
- (5) Paper mounting (chip, corrugated, hard surface) machines
- (10) Paper mounting (chip, corrugated, hard surface) hand tables
- (10) Rivet machines
- (5) Corner bracket machines
- (3) Tray forming (plastic vacuum forming) machines
- (2) Heat seal and shrink tunnel devices
- (8) Hard surface diecutting and foil stamping machines
- (7) Drilling machines
- (2) Roll substrate sheeting machines
- (2) Off line scoring/slitting machines
- (1) 2 sided tape application machine
- (3) Eyelet machines
- (2) Grommet machines



EQUIPMENT LIST CONT.

BROWN DISPLAY & FIXTURE (DALTON GEORGIA):

- (5) Robotic routers (wood, tile, stone, synthetic hard surface)
- (1) Robotic steel tube bender
- (1) Robotic steel wire bender
- (1) Robotic steel tube cutter
- (1) Robotic panel saw
- (2) Robotic lasers
- (1) Robotic welding stations
- (9) Manual welding stations
- (1) Wood paint line
- (1) Membrane press
- (1) Powder coating line
- (5) Steel press break machines
- (3) Edge banding lines

DALTON DISPLAY & WIRE (2ND DISPLAY PLANT DALTON GEORGIA):

- (1) Turret press
- (1) Robotic laser
- (3) Press break machines
- (1) Robotic wire bender
- (2) Robotic welding stations
- (2) Manual welding stations

DISTRIBUTION SERVICES (DALTON GEORGIA):

- 3700 – Skid (bin) locations
- 150,000 – Square feet (storage)
- Warehouse management software (web access)

BROWN SAMPLE OPERATIONS (DALTON GEORGIA):

- (4) Roll slitters
- (8) Beveling machines
- (2) Cold seal adhesive machines
- (4) Heat activated adhesive lines
- (12) Sewing machines
- (2) Tarp diecutters
- (2) Strip, swatch cutters
- (8) Wet saws
- (3) Chop saws
- (2) Rip saws
- (4) Guillotine cutters
- (2) Air knives
- (2) Crathern mounting machines
- (2) Roll label applicators

